

# THERMATEL<sup>®</sup> TD1/TD2 Thermal dispersion switch

## DESCRIPTION

Thermatel TD1/TD2 switches can easily be adjusted to detect flow (gases and liquids), level or liquid-liquid interface. The TD1 is a 24 V DC line powered unit with integral electronics and a built-in DPDT relay. The TD2 is either V DC or V AC line powered, has integral or remote electronics and offers additionally LED indication, time delay and mA output for diagnostics and trending.

With continuous diagnostics, automatic temperature compensation, narrow hysteresis and fast response time, TD1/TD2 bring you the latest in thermal dispersion technology.

### FEATURES

- Easy field calibration pre-calibration from factory possible.
- Variable flow or Flow/No flow detection of gases and liquids.
- · Excellent low flow sensitivity.
- Automatic temperature compensation for repeatable alarm under varying process temperatures.
- · Continuous diagnostics (sensor/electronics).
- Continuous monotoring of flow rate versus setpoint via LED (TD2).
- mA output provides repeatable indication of flow rate and fault detection (TD2).
- · Flow can be measured over test points (TD2).
- Optional retractable fitting for dismantling under process conditions.
- Process conditions up to +450 °C (+850 °F) and 413 bar (6000 psig).
- Integral or remote electronics up to 150 m (500 ft).
- Suited for SIL1 and SIL2 loops (full FMEDA report available).



# APPLICATIONS

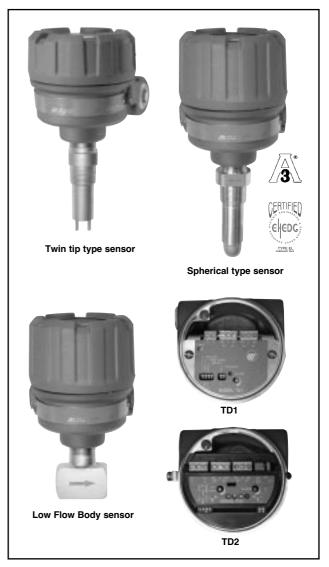
Media: all types of gases and liquids.

**Vessels:** pipesizes down to 1/4". Max sensor length up to 3,3 m. Can be installed at any angle vertically/horizontally – flanged, threaded or with compression fitting with or without hot or cold tap – ask for bulletin 41-103.

**Conditions:** Can be used on conductive and non conductive media, very light density to heavy viscous media (up to 10.000 cP). Can be set to ignore foam, aeration, turbulence, and cavitation.

ISO 9001

### For FLOW/LEVEL/INTERFACE applications



# AGENCY APPROVALS<sup>®</sup>

Agency		Approval
ATEX	TD1	II 1/2G EEx d {ib} IIC T4/T5, explosion proof
zone 1 and 0	TD2 <sup>②</sup>	II 1/2G EEx d IIC T4/T5, explosion proof
		II 1/2G EEx d {ib} IIC T4/T5, explosion proof
CSA/FM <sup>3</sup>		Non Incendive / Explosion proof

 $\frac{1}{2}$  For ATEX intrinsically safe units – Ask for bulletin 54-105.

<sup>2</sup> TD2 with hermetically sealed relay: II 1/2G EExd IIC T5 for zone 0: use only TMx-B/C/D sensors.

<sup>3</sup> Consult factory for proper partnumbers.

Quality

# PRINCIPLE OF OPERATION

The Thermatel electronics are either integral (TD1/TD2) or remote mounted (TD2) away from the sensor.

The sensing assembly contains 2 miniature RTD (Resistance Temperature Detector) tightly encased within a 316L stainless steel, Hastelloy C or Monel tube.

The first RTD (unheated) provides a reference temperature of the process conditions over the entire operating range of -70 °C to +200 °C (-100 °F to +400 °F).

### Flow

No Flow/Low Flow In the absence of flow/low flow, the self-heated sensor creates a temperature differential between the two sensors.

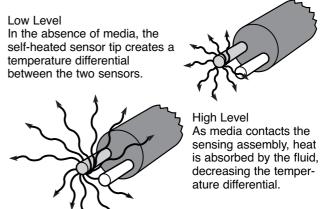




As media flow increases across the sensing assembly, heat is dissipated and temperature differential decreases . High temperature design is suitable for temperatures ranging from -70 °C to +450 °C (-100 °F to +850 °F).

The second RTD is internally heated to establish a temperature differential above the process temperature. The cooling effect on the heated RTD, caused by the presence of flow or level, decreases the differential temperature between the two RTD's. The change in differential temperature is then converted to the actuation of the alarm/control relay and non-linear mA output (TD2).

### Level



With temperature compensation

# **TEMPERATURE COMPENSATION**

Flow

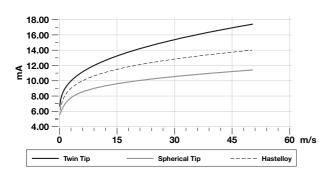
The alarm point of thermal dispersion switches has previously been affected by changing temperatures. With the TD1/TD2, the effect of changing process temperature has been greatly reduced.

### No temperature compensation

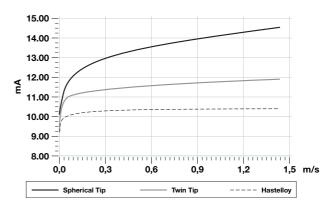
# Image: second second

# FLOW BEHAVIOUR

### Typical air flow



### Typical water flow



# **APPLICATIONS**

### **APPLICATIONS FLOW**

Thermatel<sup>®</sup> TD1/TD2 switches may be installed in a variety of flow applications as shown in the illustration below. Flow/No Flow can be detected in an input line to a primary tank, or in an output line. They may be installed for overflow detection in a pipe connected to an overflow tank or installed in a drain line for Wet/Dry indication. In addition, due to the capability to detect liquids or gases, the Thermatel<sup>®</sup> flow switch may be installed in a gas vent to detect off-gas from the primary tank.

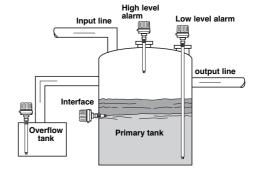
### Flow / No flow Off gas m ┉║ Gas vent Switch at set flow rate Overflow Output line Flow Additive flow Bodv ∞∭ Overflow tank Pump protection Leak detection

- Liquid or Gas flow detection
- Maintain a minimum flow rate
  - Pump protection
  - Cooling air/water
  - Lubrication systems
  - Chemical feed pumps
- Detect presence of flow
- Relief valves
- Flare lines
- Flare lines

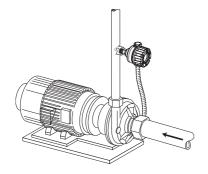
### **APPLICATIONS LEVEL**

Thermatel<sup>®</sup> series TD1/TD2 switches can be installed in a variety of level applications as shown in the illustration below. High or low level alarm applications can be installed in either vertical or horizontal mountings.

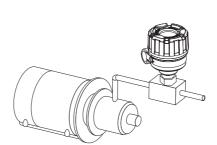
Sensors are available in lengths from 50 to 3300 mm (2" to 130") for a wide variety of applications.



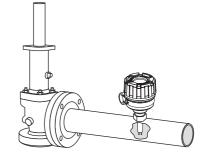
- High level
- Low level
- Interface between different liquids
  - Oil/water
  - Liquid/solids
- Suitable for any liquid level detection including:
  - High viscosity
  - High solids content
  - Aeration
  - Foam
- Insensitive to dielectric, specific grafity, viscosity
- Sanitary applications



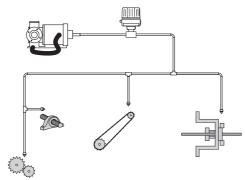
**Pump Protection** 



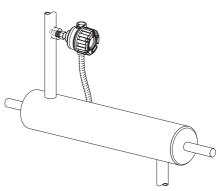
**Chemical Feed Pump** 



**Relief Valve Monitoring** 



Lubrication Systems



Cooling Water / Cooling Air

# EXPEDITE SHIP PLAN (ESP)

Several Thermatel switches are available for quick shipment, within max. 3 weeks after factory receipt of purchase order, through the Expedite Ship Plan (ESP).

Models covered by ESP service are conveniently colour coded in the selection data charts.

To take advantage of ESP, simply match the colour coded model number codes (standard dimensions apply).

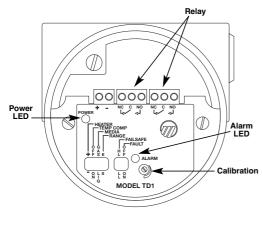
ESP service may not apply to orders of ten units or more. Contact your local representative for lead times on larger volume orders, as well as other products and options.

# SELECTION DATA

### A complete Thermatel® system consists of:

- 1. THERMATEL® electronics
- 2. Connecting cable (only applicable for remote mount TD2 units)
- 3. THERMATEL® sensor, incl. sensor housing (see pages 7, 9 and 10)
- 4. Optional: Mounting flanges (compatible with 3/4" threaded sensors)
- 5. Optional: Hot tap process connection, consult factory for details
- 6. Optional: Factory calibration, consult factory

# ELECTRONICS



TD1

### TD1 main features:

### Alarm/Fault indication:

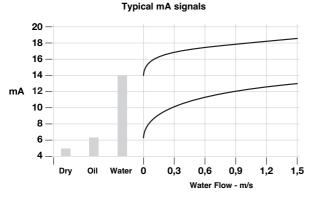
Alarm relay de-energizes and red LED:

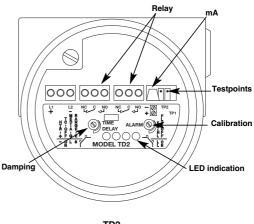
- turns on (alarm)

- blinks (fault).

### Factory calibration:

TD1/TD2 can be delivered pre-calibrated at a fixed setpoint. TD2 can be delivered with a complete calibration curve, allowing the customer to field adjust the setpoint by using a voltmeter at the test points.





TD2

### **TD2 features:**

### mA output

- for trending: the calibrated setpoint corresponds with a specific mA value but although not linear, it provides important process information. With increasing flow or immerged sensor, the mA signal increases.

- for diagnostics: either 3.6 mA (Low level/flow failsafe) or 22mA (High level/flow failsafe) output, indicates for an instrument failure (electronics/sensor/out of range).

### Test points:

Allow the user to periodically check the setpoint and verify for set point drift. The setpoints read voltage units.

### LED indication:

The LED's show progressively actual flow/level versus the calibrated setpoint

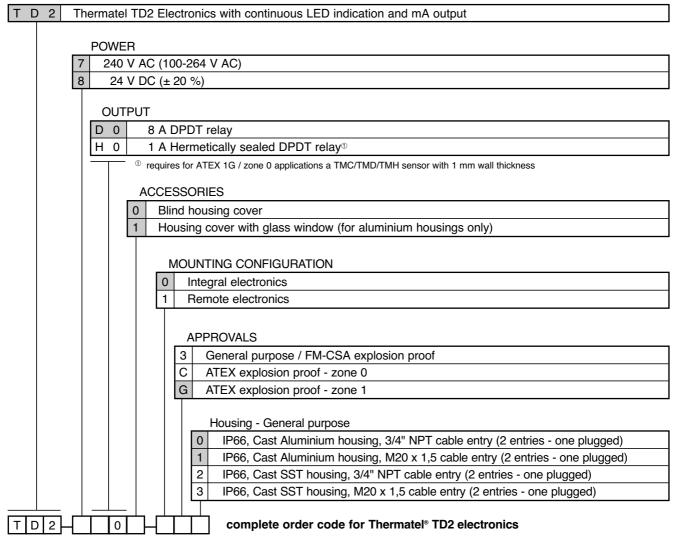
### **Remote electronics:**

The sensor can be mounted away for 150 m (500') – the order code for the remote electronics housing is included in the amplifiers' ordering code.

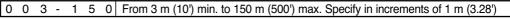
### 1. Order code for Thermatel® TD1 electronics

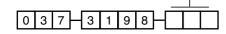
T D 1 - 2 D 0	0 - 0	Thermatel TD1 electronics, 24 V DC for flow, level and interface
		Integral mount electronics with 8 A DPDT relay
		Approvals
	3	General purpose / FM-CSA explosion proof
	С	ATEX explosion proof (zone 0 and 1)
		Housing
		0 IP66, Cast aluminium housing with 3/4" NPT entry (2 entries - one plugged)
		1 IP66, Cast aluminium housing with M20 x 1,5 entry (2 entries - one plugged)
		complete order code for Thermatel® TD1 electronics

### 1. Order code for Thermatel® TD2 electronics



2. Order code for connecting cable (6-wire cable/shielded - for general purpose). Consult factory for explosion proof cable.

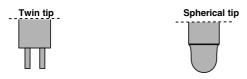




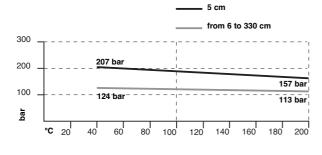
complete order code for connecting cable

# TWO SENSOR TIP DESIGNS

Thermatel offers two sensor tip designs: the sensor twin tip and the unique spherical tip. Both designs have similar operating ranges.



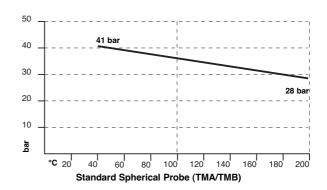
PRESSURE/TEMPERATURE RATING



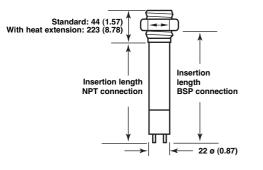
Standard Twin Tip Probe (TMC/TMD)

The spherical tip is recommended for all types of applications: general purpose, high viscosity and applications where buildup can occur.

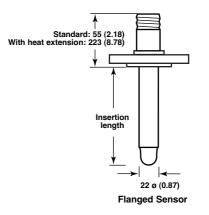
Both sensors detect flow or level at approximately the same rate. However, the spherical tip responds faster to a loss of flow or a dry condition.



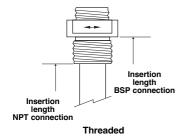
# DIMENSIONS IN MM (INCHES)

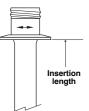




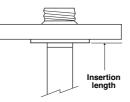


# CONNECTIONS

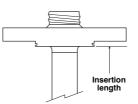




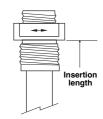
Sanitary 3A



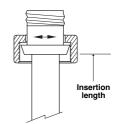
Welded flange ANSI / DIN



Varivent NEUMO Bio Control®



Threaded G1A (BSP)



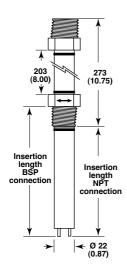
Sanitary DIN 11851

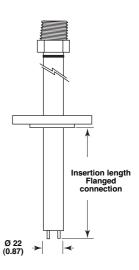
# 3. Order code for Thermatel® TD1/TD2 – STANDARD SENSOR

# BASIC MODEL NUMBER – SENSOR

	-	EN - SENSON				
	Standard spl		max +120 °C (+250 °F) / max 41 bar ( 60	. ,		
	•	herical tip - with heat extension		0 psi)		
TMCS	Standard twi	n tip	max +120 °C (+250 °F) / max 207 bar (300			
		n tip - with heat extension	max +200 °C (+400 °F) / max 207 bar (300	0 psi)®		
	MA/TMC sensors	can handle process temperatures up to +200 $^\circ\text{C}$ (+400 $^\circ\text{F}$ hax 124 bar (1800 psi)	F) with remote electronics.			
-	xtended length. In					
	MATERIAL	OF CONSTRUCTION FOR SENSOF	R AND PROCESS CONNECTION			
	A 316/31	6 L (1.4401/1.4404) stainless steel				
	B Hastell	oy C (2.4819) - only available for twin	tip sensors (TMC/TMD) - 1 mm wall thicknes	SS		
		· · · · ·	ensors (TMC/TMD) – 1 mm wall thickness			
		6 L (1.4401/1.4404) stainless steel (TI	· · · · · · · · · · · · · · · · · · ·			
			<i>i</i>			
	PROCE	ESS CONNECTION SIZE				
		Threaded 3/4" NPT				
		Threaded 1" NPT				
		Threaded G1 (1" BSP)				
		Threaded G1 A (BSP) – compatible w	ith sanitary weld flange			
			the cantary word nange			
		LANGED				
		1" 150 lbs ANSI RF flange				
		1" 300 lbs ANSI RF flange				
	2 5	1" 600 lbs ANSI RF flange				
		1 1/2" 150 lbs ANSI RF flange				
		1 1/2" 300 lbs ANSI RF flange				
		1 1/2" 600 lbs ANSI RF flange				
		2" 150 lbs ANSI RF flange				
		2" 300 lbs ANSI RF flange				
	4 5	2" 600 lbs ANSI RF flange				
		FLANGED				
		-				
		-				
		,				
		-				
		-				
		-	vpe A			
		-	rpe A			
		-	rpe B2			
	DE	DN 50 PN 100 EN 1092-1 Ty	vpe B2			
	CANITA		A/TMB SENSORS IN 316/316L (1.4401/1.440	)4)		
				-		
		1" and 1 1/2" 3A compatible	V V Varivent	DN 65		
		2" 3A compatible	B N NEUMO Bio Control®	D 25		
		DIN 11.851 DN 25	D N NEUMO Bio Control®	D 50		
		DIN 11.851 DN 40	V N NEUMO Bio Control®	D 65		
	D S	DIN 11.851 DN 50	]			
		INSERTION LENGTH – SPECIF	Y FOR INCREMENTS OF 10 mm (0.39")			
		0 0 5 Minimum length 50 r	nm (2")			
			mm (3") – sensors with BSP (G1) connection			
		3 3 0 Maximum length 3300 mm (130")				
		~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~				
 	┶┶╌					
ТМ	0	└─└─└─└── complete order code	e for TD1/TD2 Thermatel <sup>®</sup> STANDARD SEN	SOR		

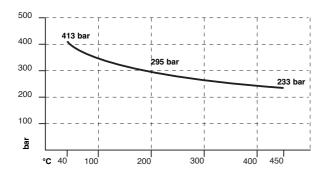
# DIMENSIONS IN MM (INCHES) - TMH



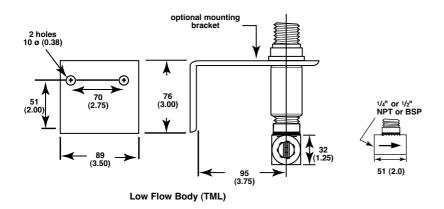


High Temperature Sensor (TMH)

# PRESSURE/TEMPERATURE RATING



DIMENSIONS IN MM (INCHES) - TML



# PRESSURE/TEMPERATURE

Max 285 bar (4100 psi) @ max +120 °C (+250 °F) with integral electronics / +200 °C (+400 °C) with remote electronics. Max 400 bar (5800 psi) @ +40 °C (100 °F).

# RECOMMENDED FLOW RANGES

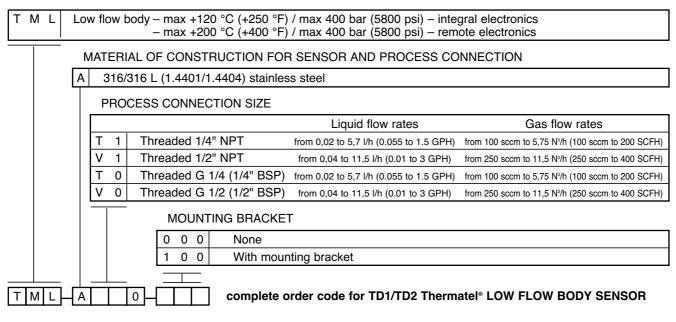
Size	Water	Air
1/4" flow body	0,02 to 5,7 l/h (0.055 GPH to 1.5 GPH)	100 sccm to 5,75 Nm <sup>3</sup> /h (100 sccm to 200 SCFH)
1/2" flow body	0,04 to 11,5 l/h (0.01 GPH to 3 GPH)	250 sccm to 11,5 Nm <sup>3</sup> /h (250 sccm to 400 SCFH)

# SELECTION DATA (CONT.)

### 3. Order code for Thermatel® TD1/TD2 – HIGH TEMPERATURE / HIGH PRESSURE SENSOR

ТМН	High temperature / high pressure twin tip - max 450 °C	C (850 °F) / max 413 bar (6000 psi)					
	MATERIAL OF CONSTRUCTION FOR SENSOR AND PROCESS CONNECTION						
	A         316/316 L (1.4401/1.4404) stainless steel						
	A         S10/310 L (1.4401/1.4404) Stallless Steel           B         Hastelloy C (2.4819) – 1 mm wall thickness						
	D 316/316 L (1.4401/1.4404) stainless steel – 1 mm	m well thickness					
	D 310/310 L (1.4401/1.4404) starriess steer – 1 min						
	PROCESS CONNECTION SIZE						
	1 1 Threaded 3/4" NPT						
	2 1 Threaded 1" NPT						
	2 2 Threaded G1 (1" BSP)						
	ANSI FLANGED	EN/DIN FLANGED					
	2 3 1" 150 lbs ANSI RF flange	B A DN 25 PN 16 EN 1092-1 Type A					
	2 4 1" 300 lbs ANSI RF flange	B B DN 25 PN 25/40 EN 1092-1 Type A					
	2 5 1" 600 lbs ANSI RF flange	B C DN 25 PN 63/100 EN 1092-1 Type E					
	2 7 1" 900/1500 lbs ANSI RF flange	B G DN 25 PN 250 DIN 2527, Form E					
	3 3 1 1/2" 150 lbs ANSI RF flange	C A DN 40 PN 16 EN 1092-1 Type A					
	3 4 1 1/2" 300 lbs ANSI RF flange	C B DN 40 PN 25/40 EN 1092-1 Type A					
	3 5 1 1/2" 600 lbs ANSI RF flange	C C DN 40 PN 63/100 EN 1092-1 Type E					
	3 7 1 1/2" 900/1500 lbs ANSI RF flange	C G DN 40 PN 250 DIN 2527, Form E					
	3 8 1 1/2" 2500 lbs ANSI RF flange	C J DN 40 PN 400 DIN 2527, Form E					
	4 3 2" 150 lbs ANSI RF flange	D A DN 50 PN 16 EN 1092-1 Type A					
	4 4 2" 300 lbs ANSI RF flange	D B DN 50 PN 25/40 EN 1092-1 Type A					
	4 5 2" 600 lbs ANSI RF flange	D D DN 50 PN 63 EN 1092-1 Type E					
	4 7 2" 900/1500 lbs ANSI RF flange	D E DN 50 PN 100 EN 1092-1 Type E					
	4 8 2" 2500 lbs ANSI RF flange	D G DN 50 PN 250 DIN 2527, Form E					
		D J DN 50 PN 400 DIN 2527, Form E					
	INSERTION LENGTH – SPECIFY FO	OR INCREMENTS OF 10 mm (0.39")					
	0 0 5 Minimum length 50 mm (	(2")					
	0 0 8 Minimum length 80 mm (3") – sensors with BSP (G1) connection						
	0 9 0 Maximum length 900 mm (35.4")						
│ complete order code for TD1/TD2 Thermatel <sup>®</sup>							
ТМН		HGH PRESSURE SENSOR					

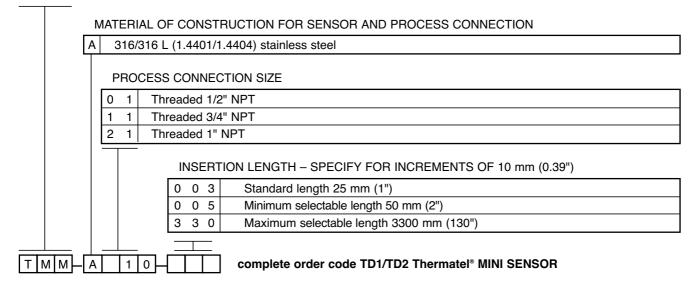
### 3. Order code for Thermatel® TD1/TD2 – LOW FLOW BODY SENSOR



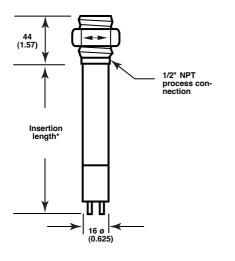
# SELECTION DATA (CONT.)

### 3. Order code for Thermatel® TD1/TD2 - MINI SENSOR

тмм	Mini twin tip (16 mm diam.) - max +120 °C (+250 °F) / max 207 bar (3000 psi) for standard sensor length
	max +120 °C (+250 °F) / max 127 bar (1850 psi) for sensors ≥ 50 mm (2") max +200 °C (+400 °F) with remote electronics

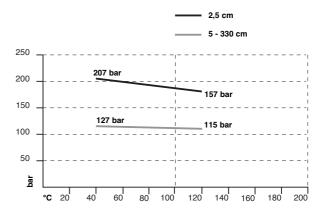


## DIMENSIONS IN MM (INCHES)



Mini Sensor (TMM)

# PRESSURE/TEMPERATURE RATING



# **RECOMMENDED FLOW RANGES**

Size	Water	Air
1/2" " <b>T</b> "	0,75 to 680 l/h (0.2 GPH to 180 GPH)	0,85 to 120 Nm <sup>3</sup> /h (0.5 to 70 SCFM)
1/4" <b>"T</b> "	2 to 900 l/h (0.5 GPH to 240 GPH)	2,5 to 170 Nm <sup>3</sup> /h (1.5 to 100 SCFM)
1" "T"	3,8 to 1600 l/h (1 GPH to 420 GPH)	5 to 290 Nm <sup>3</sup> /h (3 to 170 SCFM)

# ELECTRONICS SPECIFICATIONS

Description		TD1		TD2	
Power at terminals		19.2 to 28.8 V DC		19.2 to 28.8 V DC 100 to 264 V AC, 50-60 Hz	
Power consumption	1	3,5 W @ 24 V DC		4 W @ 24 V DC or 5 W @ 264 V DC	
Flow range		Standard sensors:		m/s (0.01 to 5.0 FPS) – water /s (0.1 to 500 FPS) – air	
		HTHP, Hastelloy C / Monel: (1 mm wall sensors)		m/s (0.01 to 1.0 FPS) – water /s (0.1 to 500 FPS) – air	
		1/4" Low flow body:	0,02 to 5,7 l/	5,7 l/h – water and 100 sccm min – air/gases	
		1/2" Low flow body:	0,04 to 11,5 l	l/h – water and 250 sccm min – air/gases	
Signal output	Alarm	8 A DPDT relay @ 30 V DC		8 A DPDT relay @ 30 V DC / 250 V AC 1 A HS DPDT relay @ 28 V DC	
	Continuous	Not applicable		non linear mA for trending	
	Error	Via alarm relay		3.6 mA (Low FS) – 22 mA (High FS) and alarm relay	
Damping		Not available		0 to 100 s (in addition to sensor response)	
User interface			Local switches for gain setting, function setting and Hi/Lo failsafe Calibration and damping via potentiometer		
Display		LED's for Power/Alarm status	;	2 green LED's (safe condition), 1 yellow LED (alarm setpoint being approached) 1 red LED (alarm condition)	
Approvals		TD2 for zone 0: Use 8 A DF II 1/2G EEx d IIC T5, explosio	<ul> <li>II 1/2G EEx d (ib) IIC T4/T5, explosion proof – TD1 &amp; TD2 TD2 for zone 0: Use 8 A DPDT relay</li> <li>II 1/2G EEx d IIC T5, explosion proof – TD2 TD2 for zone 0: Use 7Mx-B/C/D sensors with 1 mm wall thickness</li> </ul>		
SIL (Safety Integrity Level)			Functional safety to SIL1/SIL2 in accordance to IEC 61508 – SFF of 69,3 % (TD1) and 73 % (TD2) – full FMEDA reports and declaration sheets available		
Housing materials		, , , , ,	IP66, Cast aluminium epoxy coated or cast stainless steel		
Net and gross weight		2 kg (4.6 lbs) with 50 mm (2")	2 kg (4.6 lbs) with 50 mm (2") sensor		

# PERFORMANCE

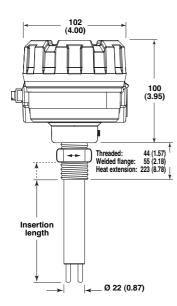
Description	Specification
Response time	1-10 s typical (dependant on sensor type, application and set point)
Repeatability	< 1 % @ constant °C
Ambient temperature	-40 to +70 °C (-40 to +158 °F) – operational -50 to +76 °C (-58 to +170 °F) – storage
Humidity	0-99 % non condensing
Electromagnetic compatibility	Meets CE requirements (EN 61000-6-4, EN 61000-6-2) and Namur NE 21

# SENSOR SPECIFICATIONS

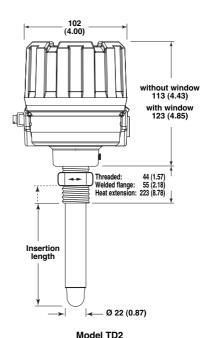
Description	Twin tip - spherical sensors TMM - TMA/TMB - TMC/TMD	HTHP sensor TMH	Low flow body TML
Materials	316/316L (1.4401/1.4404) Hastelloy C (2.4819) – TMC/TMD Monel (2.4360) – TMC/TMD	316/316L (1.4401/1.4404) Hastelloy C (2.4819)	316/316L (1.4401/1.4404)
Sanitary finish	0.82 µm (RA 32) – consult factory	/ for electropolishing – only for TM	/A/TMB
Sensor / pipe diameter	22 mm (0.87") – except TMM 16 mm (0.63") – TMM	22 mm (0.87")	1/4" or 1/2"
Process connection		Threaded: 1/2" NPT (TMM), 3/4" NPT, 1" NPT, G1 (1" BSP) Flanged: ANSI, EN/DIN or sanitary	
Probe length	5 - 330 cm (2" - 130") 2,5 - 150 cm (1" - 60") – TMM	5 to 90 cm (2-36")	Not appicable
Max process temperature <sup>①</sup>	TMA/TMC/TMM: -70 to +120 °C (-100 to 250 °F) TMB/TMD: -70 to +200 °C (-100 to 400 °F)	-70 °C to +450 °C (-100 °F to +850 °F)	-70 °C to +120 °C (-100 °F to +250 °F)
Max process pressure	TMA/TMB: 41 bar (600 psi) TMC/TMD: 207 bar (3000 psi) TMM: 207 bar (3000 psi)	413 bar (6000 psi)	400 bar (5800 psi)
Recommended for	TMA: best sensitivity for liquid flows / suitable for gas flow – resists heavy coating TMB: same as TMA but can be used with integral electronics up to +200 °C (+400 °C) TMC: best sensitivity for air/gas flows – resists light coating TMD: same as TMC but can be used with integral electronics up to 200 °C (+400 °C) TMM: for direct mounting in "T" pieces on small pipe sizes – light coating TMH: high temperature and pressure conditions – light coating TML: for the detection, control of extreme low flows, resists light coating		

 $^{\odot}$  Use remote electronics (TD2) for temperatures > +120 °C (+250 °C) up to max +200 °C (+400 °F) or sensors with heat extension (TMB/TMD) when using integral electronics.

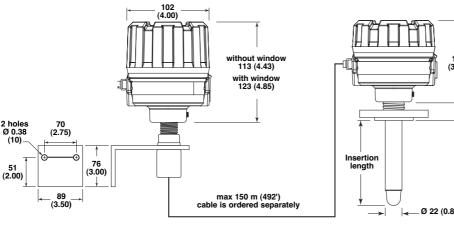
## DIMENSIONS IN MM (INCHES)



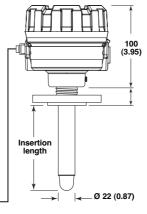
Model TD1 with Twin Tip Sensor



Integral electronics with Spherical Tip Sensor



Model TD2 with Remote electronics



**Remote Spherical Tip Probe** with Flange Connection



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